

# **GA.VO. MECCANICA**

MACHINES FOR THOSE WHO WORK WITH CORE

Core cutters for the final user. This is what GA.VO. MECCANICA is doing from 1999. The concept has been and continues to be building technically excellent machine to improve the core department.

GA.VO. MECCANICA revoluzionized the core cutting concept thanks to devices, first of all the joining system, that allow to eliminate waste, to reorganize the warehouse and optimize labor costs, ensuring a quick return on investment.

www.gavomeccanica.com





# **AUTOMATIC**

LEADER IN PERFORMANCE



SELECTABLE JOINING / DIAMETERS FROM 3" TO 8" / SAME BLADE FOR ALL THE MATERIALS / NO MECHANICAL ADJUSTEMENTS INTEGRATED EXTRACTION SYSTEM / TOUCH CONTROLS

DIAMETERS FROM 3" TO 6" / SAME BLADE FOR ALL THE MATERIALS
NO MECHANICAL ADJUSTEMENTS / TOUCH CONTROLS /
MULTIPLE PIECE LOADING / INTEGRATED EXTRACTION SYSTEM



## **AUTOMATIC**

LEADER IN ZERO WASTE





## **AUTOMATIC**

FROM A RIB OF THE TCAG



DIAMETERS FROM 3"TO 6"/SAME BLADE FOR ALL THE MATERIALS NO MECHANICAL ADJUSTEMENTS / INTEGRATED EXTRACTION SYSTEM / TOUCH CONTROLS / MANUAL MULTIPLE PIECE LOADING

SELECTABLE JOINING / DIAMETERS FROM 3" TO 8"/12" / SAME BLADE FOR ALL THE MATERIALS / NO MECHANICAL ADJUSTEMENTS TOUCH CONTROLS / INTEGRATED EXTRACTION SYSTEM



ALL THE MATERIALS ATED EXTRACTION BASIC LEVEL AUTOMATIC





## **SEMI-AUTOMATIC**

THE EVOLUTION OF THE 175



SELECTABLE JOINING / DIAMETERS FROM 3"TO 6" / SAME BLADE FOR ALL THE MATERIALS / NO MECHANICAL ADJUSTEMENTS TOUCH CONTROLS / INTEGRATED EXTRACTION SYSTEM



## **SEMI-AUTOMATIC**

FOR LARGE DIAMETERS







## MANUAL

EXCELLENT RESULTS WITH SIMPLICITY





# TCSG AUTOMATIC



TECHNICAL SHEET	
Usable Materials:	Cardboard, Pvc, Pp, Pe, HDPe STANDARD
Max Core Length:	2000, 3000, 4000 mm STANDARD
Max Cut Length:	2000, 3000, 4000 mm STANDARD
Min. Cut Length:	10 mm
Max External Diameter:	230 mm
Min. External Diameter:	80 mm
Max Thickness Tubes:	25 mm
Min. Thickness Cardboard Tubes:	4 mm
Min. Thickness Plastic Tubes:	3/4 mm
Accuracy:	+- 0,1 mm
Productivity:	up to 10 cuts per minute
Electronic equipment:	Siemens
Voltages:	400V 50Hz / 480V 60Hz STANDARD
Compressed Air Pressure:	6 Bar

- **SELECTABLE JOINING**
- **→** DIAMETERS FROM 3" TO 8"
- SAME BLADE FOR ALL THE MATERIALS
- **+** NO MECHANICAL ADJUSTEMENTS
- + INTEGRATED EXTRACTION SYSTEM
- **+** TOUCH CONTROLS



# TCSG AUTOMATIC

#### **LOADING SYSTEMS**

**AUTOMATIC:** the automatic system allows loading of a pallet complete with cores. The pallet is fully introduced inside the magazine, protected by safety photocells, using a forklift truck. Once the tubes have been secured inside the steel frame the containing strappings are cut and the machine is fed automatically until total consumption of the cores.

**AUTOMATIC CARRIAGES SYSTEM:** the automatic carriages loading consists of a chain loading device anchored to the ground to which is anchored a cart preloaded with cores. It is very flexible as it enables the preparation and exchanging of tube carts very quickly ensuring very long autonomy.

**AUTOMATIC DRAWERS LOADING:** The automatic drawers loading consists in a steel frame in wich slide several loading levels. This system was designed in order to load different diameters in the same store, in this way the machine is self-fed by choosing the core of wich needs going to pick it up from the drawer that contains it.

**SEMIAUTOMATIC:** the semiautomatic loading consists of an inclined plane anchored to the ground on which the cores are manually prepared. The standard version has a capacity of approximately twenty 3" cores, twelve 6" cores, nine 8" cores. It allows the loading of tubes of different sizes at the same time while keeping the machine in automatic cycle.

**MANUAL:** the manual loading system is simply one free side of the machine protected by safety barriers. It allows the operator to load bars or pieces manually.

#### **UNLOADING SYSTEMS**

**STANDARD**: an automatic unloading system on which it is possible to install the additional internal cleaning system.

**SIMPLE**: an automatic unloading system equipped with a pneumatic pusher to eject the cut pieces.

**CAROUSEL**: an automatic unloading system with rotating containers to separate the different core lengths cut.



#### Automatic loading



#### Carousel



#### Internal core cleaning



#### **ACCESSORIES**

**EXTERNAL DEBURRING SYSTEM** 

ADDITIONAL INTERNAL CORE CLEANING (ONLY ON STANDARD UNLOADING)

**IONISATION DEVICE** 

**CORE PRINTING DEVICE** 

**AUTOMATIC FILTER SLEEVE CLEANING SYSTEM** 

**AUTOMATIC DUST SEPARATION DEVICE** 

REMOTE SUPPORT MODEM



# TCAG AUTOMATIC



TECHNICAL SHEET	
Usable Materials:	Cardboard, Pvc, STANDARD
Max Core Length:	2000, 3000, 4000 mm STANDARD
Max Cut Length:	2000, 3000, 4000 mm STANDARD
Min. Cut Length:	15 mm
Max External Diameter:	190 mm
Min. External Diameter:	80 mm
Max Thickness Tubes:	25 mm
Min. Thickness Cardboard Tubes:	4 mm
Min. Thickness Plastic Tubes:	3/4 mm
Accuracy:	+- 0,2 mm
Productivity:	up to 7 cuts per minute
Electronic equipment:	Panasonic, Siemens, Allen-Bradley
Voltages:	400V 50Hz / 480V 60Hz STANDARD
Compressed Air Pressure:	6 Bar

- **→** DIAMETERS FROM 3" TO 6"
- + SAME BLADE FOR ALL THE MATERIALS
- **+** NO MECHANICAL ADJUSTEMENTS
- + TOUCH CONTROLS
- **H** MULTIPLE PIECE LOADING
- + INTEGRATED EXTRACTION SYSTEM



# TCAG AUTOMATIC

#### **LOADING SYSTEMS**

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**MANUAL:** the manual loading system is simply one free side of the machine protected by safety barriers. It allows the operator to load bars or pieces manually.

### **ACCESSORIES**

EXTERNAL DEBURRING SYSTEM

ADDITIONAL INTERNAL CORE CLEANING
IONISATION DEVICE

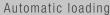
CORE PRINTING DEVICE

AUTOMATIC FILTER SLEEVE CLEANING SYSTEM

AUTOMATIC DUST SEPARATION DEVICE

REMOTE SUPPORT MODEM

PP SYSTEM





Semiautomatic loading



Discharge table







# TCLG AUTOMATIC



TECHNICAL SHEET	
Usable Materials:	Cardboard, Pvc STANDARD
Max Core Length:	2000, 3000, 4000 mm STANDARD
Max Cut Length:	2000, 3000, 4000 mm STANDARD
Min. Cut Length:	20 mm
Max External Diameter:	190 mm
Min. External Diameter:	80 mm
Max Thickness Tubes:	25 mm
Min. Thickness Cardboard Tubes:	4 mm
Min. Thickness Plastic Tubes:	3/4 mm
Accuracy:	+- 0,3 mm
Productivity:	up to 5 cuts per minute
Electronic equipment:	Panasonic
Voltages:	400V 50Hz / 480V 60Hz STANDARD
Compressed Air Pressure:	6 Bar

- **+** DIAMETERS FROM 3" TO 6"
- + SAME BLADE FOR ALL THE MATERIALS
- **+** NO MECHANICAL ADJUSTEMENTS
- + TOUCH CONTROLS
- MANUAL MULTIPLE PIECE LOADING
- + INTEGRATED EXTRACTION SYSTEM



# TCLG AUTOMATIC

#### **LOADING SYSTEMS**

**AUTOMATIC**: the automatic system allows loading of a pallet complete with cores. The pallet is fully introduced inside the magazine, protected by safety photocells, using a forklift truck. Once the tubes have been secured inside the steel frame the containing strappings are cut and the machine is fed automatically until total consumption of the cores.

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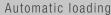
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**SEMIAUTOMATIC**: the semiautomatic loading consists of an inclined plane anchored to the ground on which the cores are manually prepared. The standard version has a capacity of approximately twenty 3" cores, twelve 6" cores. It allows the loading of tubes of different sizes at the same time while keeping the machine in automatic cycle.

**MANUAL**: the manual loading system is simply one free side of the machine protected by safety barriers. It allows the operator to load bars or pieces manually.

## **ACCESSORIES**

EXTERNAL DEBURRING SYSTEM
AUTOMATIC FILTER SLEEVE CLEANING SYSTEM
AUTOMATIC DUST SEPARATION DEVICE
REMOTE SUPPORT MODEM





Semiautomatic loading



Discharge table







# TCRG AUTOMATIC



TECHNICAL SHEET	
Usable Materials:	Cardboard, Pvc STANDARD
Max Core Length:	2000, 3000, 4000 mm STANDARD
Max Cut Length:	2000, 3000, 4000 mm STANDARD
Min. Cut Length:	20 mm
Max External Diameter:	230/330 mm
Min. External Diameter:	80 mm
Max Thickness Tubes:	25 mm
Min. Thickness Cardboard Tubes:	4 mm
Min. Thickness Plastic Tubes:	3/4 mm
Accuracy:	+- 0,3 mm
Productivity:	up to 5 cuts per minute
Electronic equipment:	Siemens
Voltages:	400V 50Hz / 480V 60Hz STANDARD
Compressed Air Pressure:	6 Bar

- + SELECTABLE JOINING
- **→** DIAMETERS FROM 3" TO 8"/12"
- SAME BLADE FOR ALL THE MATERIALS
- NO MECHANICAL ADJUSTEMENTS
- **+** TOUCH CONTROLS
- INTEGRATED EXTRACTION
   SYSTEM



# TCRG AUTOMATIC

## **LOADING SYSTEMS**

**SEMIAUTOMATIC:** the semiautomatic loading consists of an inclined plane anchored to the ground on which the cores are manually prepared. The standard version has a capacity of ten 3" cores, seven 6" cores, five 8" cores. It allows the loading of cores of different sizes at the same time while keeping the machine in automatic cycle.

**MANUAL**: the manual loading system is simply one free side of the machine protected by safety barriers. It allows the operator to load bars or pieces manually.



**ROLLERS UNLOADING SYSTEM**: simple unloading system which consists of the accumulation of cut pieces on of a pair of rollers resting on a steel frame.

**SIMPLE:** an automatic unloading system equipped with a pneumatic pusher to eject the cut pieces.

### **ACCESSORIES**

EXTERNAL DEBURRING SYSTEM
IONISATION DEVICE
AUTOMATIC FILTER SLEEVE CLEANING SYSTEM
AUTOMATIC DUST SEPARATION DEVICE
REMOTE SUPPORT MODEM

#### Semiautomatic loading



#### Unloading rollers









# TCMG 175 PLUS SEMI-AUTOMATIC



TECHNICAL SHEET	
Usable Materials:	Cardboard, Pvc STANDARD
Max Core Length:	2000, 3000, 4000 mm STANDARD
Max Cut Length:	2000, 3000, 4000 mm STANDARD
Min. Cut Length:	30 mm
Max External Diameter:	190 mm
Min. External Diameter:	80 mm
Max Thickness Tubes:	25 mm
Min. Thickness Cardboard Tubes:	4 mm
Min. Thickness Plastic Tubes:	3/4 mm
Electronic equipment:	Panasonic
Voltages:	400V 50Hz / 480V 60Hz STANDARD
Compressed Air Pressure:	6 Bar

- **+** SELECTABLE JOINING
- **→** DIAMETERS FROM 3" TO 6"
- SAME BLADE FOR ALL THE MATERIALS
- **+** NO MECHANICAL ADJUSTEMENTS
- + TOUCH CONTROLS
- + INTEGRATED EXTRACTION SYSTEM

# TCMG 175 PLUS SEMI-AUTOMATIC

## **LOADING SYSTEMS**

**MANUAL LOADING ON ROLLERS**: in this case the core is loaded into the machine on a support roller conveyor. It is it possible to use bars or pieces.

## **UNLOADING SYSTEMS**

**ROLLERS UNLOADING SYSTEM**: simple unloading system which consists of the accumulation of cut pieces on of a pair of rollers resting on a steel frame.

### **ACCESSORIES**

EXTERNAL DEBURRING SYSTEM PP SYSTEM

#### Automatic core feeding



#### Unloading rollers









# TCMG 300 SEMI-AUTOMATIC



TECHNICAL SHEET	
Usable Materials:	Cardboard, Pvc STANDARD
Max Core Length:	2000, 3000, 4000 mm STANDARD
Max Cut Length:	2000, 3000, 4000 mm STANDARD
Min. Cut Length:	30 mm
Max External Diameter:	330 mm
Min. External Diameter:	80 mm
Max Thickness Tubes:	25 mm
Min. Thickness Cardboard Tubes:	4 mm
Min. Thickness Plastic Tubes:	3/4 mm
Electronic equipment:	Siemens
Voltages:	400V 50Hz / 480V 60Hz STANDARD
Compressed Air Pressure:	6 Bar

- **→** DIAMETERS FROM 3" TO 12"
- + SAME BLADE FOR ALL THE MATERIALS
- **+** NO MECHANICAL ADJUSTEMENTS
- + TOUCH CONTROLS
- + INTEGRATED EXTRACTION SYSTEM



# TCMG 300 SEMI-AUTOMATIC

## **LOADING SYSTEMS**

**MANUAL LOADING ON ROLLERS**: in this case the core is loaded into the machine on a support roller conveyor. It is it possible to use bars or pieces.

## **UNLOADING SYSTEMS**

**ROLLERS UNLOADING SYSTEM**: simple unloading system which consists of the accumulation of cut pieces on of a pair of rollers resting on a steel frame.

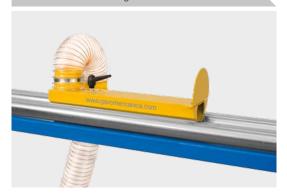
### **ACCESSORIES**

EXTERNAL DEBURRING SYSTEM PP SYSTEM

### Unloading rollers



#### Extraction carriage

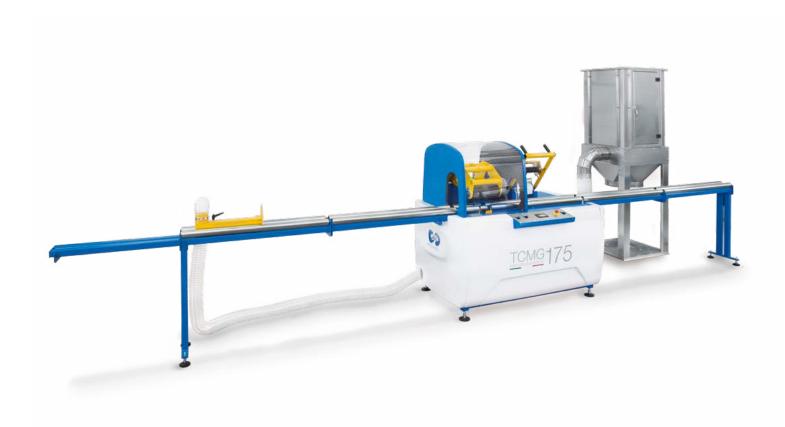








# TCMG 175 SEMI-AUTOMATIC



TECHNICAL SHEET	
Usable Materials:	Cardboard, Pvc STANDARD
Max Core Length:	2000, 3000, 4000 mm STANDARD
Max Cut Length:	2000, 3000, 4000 mm STANDARD
Min. Cut Length:	30 mm
Max External Diameter:	190 mm
Min. External Diameter:	80 mm
Max Thickness Tubes:	25 mm
Min. Thickness Cardboard Tubes:	4 mm
Min. Thickness Plastic Tubes:	3/4 mm
Electronic equipment:	Panasonic, Siemens, Allen-Bradley
Voltages:	400V 50Hz / 480V 60Hz STANDARD
Compressed Air Pressure:	6 Bar

- **→** DIAMETERS FROM 3" TO 6"
- + SAME BLADE FOR ALL THE MATERIALS
- **+** NO MECHANICAL ADJUSTEMENTS
- + TOUCH CONTROLS
- + INTEGRATED EXTRACTION SYSTEM

# TCMG 175 SEMI-AUTOMATIC

## **LOADING SYSTEMS**

**MANUAL LOADING ON ROLLERS**: in this case the core is loaded into the machine on a support roller conveyor. It is it possible to use bars or pieces.

## **UNLOADING SYSTEMS**

**ROLLERS UNLOADING SYSTEM**: simple unloading system which consists of the accumulation of cut pieces on of a pair of rollers resting on a steel frame.

## ACCESSORIES

EXTERNAL DEBURRING SYSTEM PP SYSTEM

### Unloading rollers



#### Extraction carriage

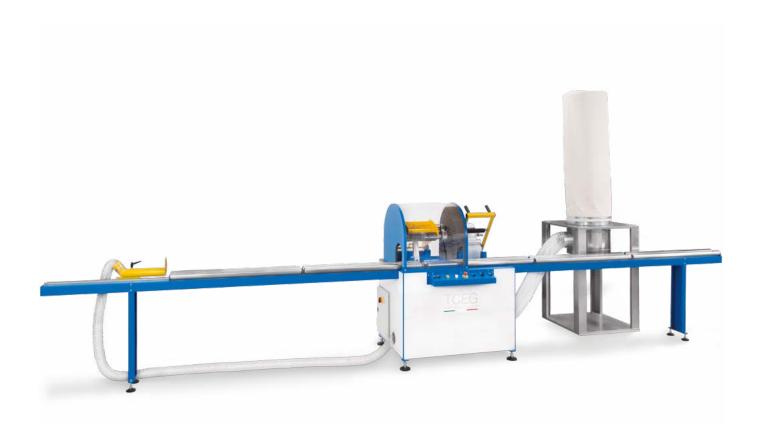








# TCEG MANUAL



TECHNICAL SHEET	
Usable Materials:	Cardboard, Pvc
Max Core Length:	2000, 3000, 4000 mm STANDARD
Max Cut Length:	2000, 3000, 4000 mm STANDARD
Min. Cut Length:	80 mm
Max External Diameter:	175 mm
Min. External Diameter:	80 mm
Max Thickness Tubes:	25 mm
Min. Thickness Cardboard Tubes:	4 mm
Min. Thickness Plastic Tubes:	3/4 mm
Electronic equipment:	Siemens
Voltages:	400V 50Hz STANDARD
Compressed Air Pressure:	6 Bar

- **→** DIAMETERS FROM 3" TO 6"
- SAME BLADE FOR ALL THE MATERIALS
- + NO MECHANICAL ADJUSTEMENTS
- INTEGRATED EXTRACTION SYSTEM



# TCEG MANUAL

## **LOADING SYSTEMS**

**MANUAL LOADING ON ROLLERS:** in this case the core is loaded into the machine on a support roller conveyor. It is it possible to use bars or pieces.

## **UNLOADING SYSTEMS**

**ROLLERS UNLOADING SYSTEM**: simple unloading system which consists of the accumulation of cut pieces on of a pair of rollers resting on a steel frame.

### Unloading rollers



Extraction carriage



Control station



